Patent Application of Scott Edward Watson for "Simplified Flexural Pivot" continued – page

CLAIMS:

- 1. A flexural pivot device, comprising:
- a stationary member having a first and second surfaces,
- a rotate-able member,

a first flexible member affixed between said first surface of said stationary member and said rotate-able member such that said first flexible member is preloaded in a curved form with an approximate center of curvature above said first surface of said stationary member, and

a second flexible member affixed between said second surface of said stationary member and said rotate-able member such that said second flexible member is preloaded in a curved form with an approximate center of curvature above said second surface of said stationary member.

- 2. A flexural pivot device of claim 1, wherein the first and second flexible members are made of a stainless steel alloy.
- 3. A flexural pivot device of claim 1, wherein the first flexible member is formed integral with the second flexural member.
- 4. A flexural pivot device of claim 1, wherein the first flexible member is affixed to the stationary member by a method selected from the group consisting of resistance welding, laser welding, ultrasonic welding, and radio-frequency welding.
- 5. A flexural pivot device of claim 1, wherein the first flexible member is formed integral with the stationary member.
- 6. A flexural pivot device of claim 1, wherein the first flexible member is formed integral with the rotate-able member.
 - 7. A flexural pivot device, comprising:

Patent Application of Scott Edward Watson for "Simplified Flexural Pivot" continued – page

- a stationary member,
- a rotate-able member having a first and second surfaces,
- a first flexible member affixed between said stationary member and said first surface of said rotate-able member such that said first flexible member is preloaded in a curved form with an approximate center of curvature above said first surface of said rotate-able member, and

a second flexible member affixed between said stationary member and said second surface of said rotate-able member such that said second flexible member is preloaded in a curved form with an approximate center of curvature above said second surface of said rotate-able member.

- 8. A flexural pivot device of claim 7, wherein the first and second flexible members are made of a stainless steel alloy.
- 9. A flexural pivot device of claim 7, wherein the first flexible member is formed integral with the second flexural member.
- 10. A flexural pivot device of claim 7, wherein the first flexible member is affixed to the stationary member by a method selected from the group consisting of resistance welding, laser welding, ultrasonic welding, and radio-frequency welding.
- 11. A flexural pivot device of claim 7, wherein the first flexible member is formed integral with the stationary member.
- 12. A flexural pivot device of claim 7, wherein the first flexible member is formed integral with the rotate-able member.
 - 13. A flexural pivot device, comprising:a stationary member having a first and second surfaces,
 - a rotate-able member,

Patent Application of Scott Edward Watson for "Simplified Flexural Pivot" continued – page

a first plurality of flexible members affixed between said first surface of said stationary member and said rotate-able member such that said first plurality of flexible members are preloaded in a curved form with an approximate center of curvature above said first surface of said stationary member, and

a second plurality of flexible members affixed between said second surface of said stationary member and said rotate-able member such that said second plurality of flexible members are preloaded in a curved form with an approximate center of curvature above said second surface of said stationary member.

- 14. A flexural pivot device, comprising:
- a stationary member,
- a rotate-able member having a first and second surfaces,

a first plurality of flexible members affixed between said stationary member and said first surface of said rotate-able member such that said first plurality of flexible members are preloaded in a curved form with an approximate center of curvature above said first surface of said rotate-able member, and

a second plurality of flexible members affixed between said stationary member and said second surface of said rotate-able member such that said second plurality of flexible members are preloaded in a curved form with an approximate center of curvature above said second surface of said rotate-able member.